# SCIENCESPRINGDAY



### **Chemistry Department**

#### Valorization of coffee residues using Supercritical CO<sub>2</sub>





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## **Objectives**

> Optimization of caffeine extraction from green coffee beans assisted by supercritical carbon dioxide ( $scCO_2$ ) in a high pressure pilot plant;

 $\geq$  scCO<sub>2</sub> regeneration with new high specific adsorbents for caffeine;

Dynamic modeling and optimization of integrated multivessel "counter- current" supercritical extractions governed by both diffusion and solubility limitations;

> Valorization of waste residues from coffee industry.

## **Methodology**

> Extraction added-value compounds from solid coffee waste using a multivessel extraction unit at high pressure with carbon dioxide;

Evaluation of new process conditions and configurations of caffeine extraction from green coffee beans;

Integrated process of oil extraction and biodiesel synthesis using biocatalysis in supercritical medium;

> Evaluation of hydrodynamics, heat and mass transfer of packed bed extractors and reactors, structured columns at high pressure conditions.

## **Expected Results**

Development of mathematical models of the complete process of decaffeination with data gathered from the experiments;

> Development of scale-up procedures for different limited extractions phenomena;

> Development of computational fluid dynamic models of extraction equipment for supercritical processes, e.g., extractors, structured packed columns and static mixers;

> Economic evaluation of high pressure extraction process.

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Counter current extraction column



